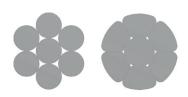


Prestressing 7 wire strand prEN 10138-3

DATASHEET



COMPLIANT PRODUCT

The characteristics of Bekaert's high strength, low relaxation 7 wire PC strand comply with the prEN 10138-3 standard. All wire strands can be coated with Zinc, Bezinal® or Bezinal® 3000. Higher tensile strengths are available upon request.

Technical specifications

Steel designation		Nominal ^a				Specified			
Steel name	Steel number	Diameterb	Tensile strength	Cross-sectional area °	Mass per meter°	Mass tolerance per meter	Minimum breaking strength	Maximum breaking strength	Yield strength at 0.1 % elongation
		d	Rm	Sn	М		Fm	Fm, max	Fp0.1
		mm	MPa	mm²	g/m	%	kN	kN	kN
Y1670S7	1.1364	15,2	1 670	139,0	1086,0	± 2	232,0	267,0	204,0
Y1700S7G	1.1370	18,0	1 700	223,0	1742,0	± 2	379,0	436,0	334,0
		6,9	1 770	29,0	226,5	± 2	51,3	59,0	45,1
		9,0		50,0	390,5		88,5	102,0	77,9
		9,3		52,0	406,1		92,0	106,0	81,0
		9,6		55,0	429,6		97,4	112,0	85,7
		11,0		70,0	546,7		124,0	143,0	109,0
Y1770S7	1.1365	12,5		93,0	726,3		165,0	190,0	145,0
		12,9		100,0	781,0		177,0	204,0	156,0
		15,2		139,0	1086,0		246,0	283,0	216,0
		15,3		140,0	1093,0		248,0	285,0	218,0
		15,7		150,0	1172,0		266,0	306,0	234,0
		18,0		200,0	1562,0		354,0	407,0	312,0
Y1820S7G	1.1371	15,2	1 820	165,0	1289,0	± 2	300,0	345,0	264,0
	1.1366	6,9	1 860	29,0	226,5	± 2	53,9	62,0	47,4
		7,0		30,0	234,3		55,8	64,2	49,1
		8,0		38,0	296,8		70,7	81,3	62,2
		9,3		52,0	406,1		96,7	111,0	85,1
		9,6		55,0	429,6		102,0	117,0	89,8
		11,0		70,0	546,7		130,0	150,0	114,0
Y1860S7		11,3		75,0	585,8		140,0	161,0	123,0
		12,5		93,0	726,3		173,0	199,0	152,0
		12,9		100,0	781,0		186,0	214,0	164,0
		13,0		102,0	796,6		190,0	219,0	167,0
		15,2		139,0	1086,0		259,0	298,0	228,0
		15,3		140,0	1093,0		260,0	299,0	229,0
		15,7		150,0	1172,0		279,0	321,0	246,0
Y1860S7G	1.1372	12,7	1 860	112,0	874,7	± 2	208,0	239,0	183,0
1.13/2	15,2	1 000	165,0	1289,0	工乙	307,0	353,0	270,0	

a The modulus of elasticity (E) may be taken to be 195 GPa (kN/mm 2).

b The nominal mass per metre is calculated from the nominal cross-sectional area and a density of 7,81 kg/dm³.

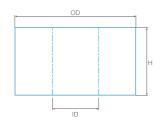
c Please note that for grades Y1670S7, Y1700S7G, Y1770S7, Y1820S7G, Y1860S7 and Y1860S7G, the minimum load at 1% extension force applies to 88% of the grades. For grades Y1960S7, Y2060S7 and Y2160S7 89% applies.

Steel designation		Nominal ^a				Specified			
Steel name	Steel number	Diameter ^b	Tensile strength	Cross-sectional area	Mass per meter°	Mass tolerance per meter	Minimum breaking strength	Maximum breaking strength	Yield strength at 0.1 % elongation
		d	Rm	Sn	М		Fm	Fm, max	Fp0.1
		mm	MPa	mm ²	g/m	%	kN	kN	kN
	1.1367	9,0	1 960	50,0	390,5	±2	98,0	113,0	87,2
		9,3		52,0	406,1		102,0	117,0	90,8
Y1960S7		9,6		55,0	429,6		108,0	124,0	96,1
		11,0		70,0	546,7		137,0	158,0	122,0
		11,3		75,0	585,8		147,0	169,0	131,0
		12,5		93,0	726,3		182,0	209,0	162,0
		12,9		100,0	781,0		196,0	225,0	174,0
		13,0		102,0	796,6		200,0	230,0	178,0
		15,2		139,0	1086,0		272,0	313,0	242,0
		15,3		140,0	1093,0		274,0	315,0	244,0
		15,7		150,0	1172,0		294,0	338,0	262,0
Y2060S7	1.1368	6,4	2 060	25,0	195,3	195,3 220,2 234,3 351,5 ± 2 585,8 726,3 781,0	51,5	59,2	45,8
		6,85	2 060	28,2	220,2		58,1	66,8	51,7
		7,0	2 060	30,0	234,3		61,8	71,1	55,0
		8,6	2 060	45,0	351,5		92,7	107,0	82,5
		11,3	2 060	75,0	585,8		155,0	178,0	138,0
		12,5	2 060	93,0			192,0	221,0	171,0
		12,9	2 060	100,0			206,0	237,0	183,0
Y2160S7	1.1369	6,85	2 160	28,2	220,2	± 2	60,9	70,0	54,2

a The modulus of elasticity (E) may be taken to be 195 GPa (kN/mm²).

Pack specifications

Customized packing dimensions available upon request.



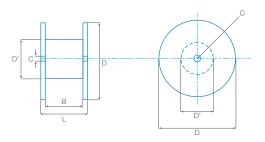
Coil dimesions

ID	750 mm	900 mm	900 mm		
OD	16				
Н	750 mm	610 mm	750 mm		
Weight	4500 kg (max.)				

Quality



ISO 14001:2015 **certified** ISO 9001:2015 certified



Drum dimensions

D	1600	mm
D¹	710	mm
С	105	mm
В	800	mm
L	1020	mm
Weight	3500	kg (max.)

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b The nominal mass per metre is calculated from the nominal cross-sectional area and a density of 7,81 kg/dm $^{\circ}$.

c Please note that for grades Y1670S7, Y1700S7G, Y1770S7, Y1820S7G, Y1860S7 and Y1860S7G, the minimum load at 1% extension force applies to 88% of the grades. For grades Y1960S7, Y2060S7 and Y2160S7 89% applies.